

**Fiscal Year (FY) 2017 Texas Correctional Industries (TCI) Operations - 37 Facilities (Includes 2 warehouses and 4 training facilities.)**

**FY 2016 Total Sales - \$89,167,500**

**FURNITURE DIVISION**

4 Facilities

*Greg Fowler, Division Manager, 936-437-6047*

*Lonnie Bunch, Assistant Division Manager, 936-437-6669*

**Ellis: Chair** <sup>(1)</sup> **Hrs of Oper:** M-Th, 6am - 3pm  
**Facility Manager:** Mike Smith **Ph:** 936-295-5756 x 5128

<sup>(2)</sup> **Products:** upholstered seating, ergonomic chairs

**Primary Users:** state agencies, cities, counties

<sup>(3)</sup> **Staff:** 10 <sup>(4)</sup> **Offenders:** 153 **Origin Date:** 2012

**FY16 Sales:** \$2,873,960

**Lewis: Woodshop** **Hrs of Oper:** M-Th, 7am - 3:15pm  
**Facility Manager:** John Risinger **Ph:** 409-283-8181 x 291

**Products:** wooden case goods, furniture

**Primary Users:** state agencies, counties, cities, schools

**Staff:** 11 **Offenders:** 124 **Origin Date:** 1990

**FY16 Sales:** \$1,168,984

**Ramsey: Furniture** **Hrs of Oper:** M-F, 5am - 11am  
**Facility Manager:** Kimmi Boyd **Ph:** 281-595-3491 x 1228

**Products:** wood furniture refinishing, constitutional chairs, furniture, upholstery, auditorium refurbishing, custom orders

**Primary Users:** DSHS, DADS, state agencies, counties, schools

**Staff:** 11 **Offenders:** 180 **Origin Date:** 1967

**FY16 Sales:** \$1,620,338

**Stevenson: Furniture** **Hrs of Oper:** M-Th, 8am - 4pm  
**Facility Manager:** Alvin Vaclavik **Ph:** 361-275-2075 x 1409

**Products:** modular office furniture

**Primary Users:** state agencies, counties, cities

**Staff:** 12 **Offenders:** 162 **Origin Date:** 1995

**FY16 Sales:** \$5,520,052

**GARMENT DIVISION**

14 Facilities

*Will Kennedy, Division Manager, 936-437-6354*

*Gordon Moss, Assistant Division Manager, 936-437-6364*

**Clements: Shoe** **Hrs of Oper:** M-Th, 5:15am - 3pm  
**Facility Manager:** Russell Vaughn **Ph:** 806-381-7080 x 8179

**Products:** canvas shoes, offender blankets, offender clogs, thrust vests

**Primary Users:** TDCJ

**Staff:** 11 **Offenders:** 210 **Origin Date:** 1990

**FY16 Sales:** \$3,540,532

**Eastham: Garment** **Hrs of Oper:** M-Th, 5am - 2:30pm  
**Facility Manager:** Michael Campbell **Ph:** 936-636-7321 x 7220

**Products:** offender pants, shirts, towels, wash cloths

**Primary Users:** TDCJ

**Staff:** 10 **Offenders:** 195 **Origin Date:** 1968

**FY16 Sales:** \$3,640,568

**Ellis: Garment** **Hrs of Oper:** M-Th, 4:30am - 1:15pm  
**Facility Manager:** Ricky Flaszowski **Ph:** 936-295-5756 x 5338

**Products:** officer pants, commissary bags, laundry bags, reentry pouches

**Primary Users:** TDCJ, state agencies, counties, cities

**Staff:** 8 **Offenders:** 145 **Origin Date:** 1987

**FY16 Sales:** \$1,158,522

**Estelle: Textile Mill** **Hrs of Oper:** 1st shift - M-F, 6am - 2pm;  
2nd shift - M-F, 2:50pm - 9:45pm; 3rd shift - Su-Th, 10pm-5:30am  
**Facility Manager:** John Long **Ph:** 936-291-4200 x 2330

**Products:** Weaves material for use in TCI.

**Primary Users:** TDCJ

**Staff:** 15 **Offenders:** 175 **Origin Date:** 1986

**FY16 Sales:** \$0 **FY16 Production:** 2.1 million yards of cloth

**Ferguson: Mop & Broom** **Hrs of Oper:** M-F, 6:30am - 2pm  
**Facility Manager:** Steve Cole **Ph:** 936-348-3751 x 4123

**Products:** brooms, brushes, wet mops, towels, back support belts, saddles, leather products

**Primary Users:** state agencies, counties, cities

**Staff:** 5 **Offenders:** 80 **Origin Date:** 1963

**FY16 Sales:** \$1,217,851

**Hightower: Garment** **Hrs of Oper:** M-Th, 6:30am - 4:30pm  
**Facility Manager:** James Green **Ph:** 936-258-8013 x 379

**Products:** officer shirts, polo shirts, commissary t-shirts

**Primary Users:** TDCJ

**Staff:** 7 **Offenders:** 200 **Origin Date:** 1990

**FY16 Sales:** \$1,330,773

**Hilltop: Garment** **Hrs of Oper:** M-Th, 5:45am - 2:30pm  
**Facility Manager:** Gary Beard **Ph:** 254-865-8901 x 254

**Products:** pajamas/gowns, smocks, commissary offender shorts, Texas and U.S. flags, safety flags, safety vests, sheets, twill vests, discharge clothes

**Primary Users:** state agencies, counties, cities, schools

**Staff:** 8 **Offenders:** 120 **Origin Date:** 1963

**FY16 Sales:** \$1,487,097

**Hughes: Garment** **Hrs of Oper:** M-Th, 5:30am - 3pm  
**Facility Manager:** Billy Bushing **Ph:** 254-865-6663 x 3176

**Products:** socks, windbreakers, twill jackets, officer and offender quilted nylon jackets, elastic, quilting, drapery

**Primary Users:** state agencies, counties, cities, schools

**Staff:** 14 **Offenders:** 277 **Origin Date:** 1990

**FY16 Sales:** \$2,176,831

**Huntsville: Textile Mill** **Hrs of Oper:** 1st shift - M-F, 7am - 2pm;  
2nd shift - M-F, 4pm - 11pm; 3rd shift - Su-Th, 12:30am - 6:30am  
**Facility Manager:** Jimmy Langley **Ph:** 936-437-1277

**Products:** yarn, patches, embroidery, screen printing

**Primary Users:** TDCJ, counties, cities, schools

**Staff:** 18 **Offenders:** 239 **Origin Date:** 1963

**FY16 Sales:** \$178,692 **FY16 Production:** 2.5 million lbs. of yarn

**McConnell: Garment** **Hrs of Oper:** M-Th, 6:30am - 3:30pm  
**Facility Manager:** Gerry Morris **Ph:** 361-362-2300 x 3177

**Products:** offender boxers, offender shirts, offender pants, sheets

**Primary Users:** TDCJ

**Staff:** 10 **Offenders:** 260 **Origin Date:** 1992

**FY16 Sales:** \$2,545,525

**Robertson: Garment** **Hrs of Oper:** M-Th, 5am - 3pm  
**Facility Manager:** Ismael Ortegon **Ph:** 325-548-9035 x 1177

**Products:** offender boxers, offender shirts, offender pants, offender thermal pants and shirts, caps, aprons, jail clothes

**Primary Users:** TDCJ, counties

**Staff:** 11 **Offenders:** 253 **Origin Date:** 1992

**FY16 Sales:** \$2,447,977

**Smith: Mattress** **Hrs of Oper:** M-Th, 6:30am - 3:30pm  
**Facility Manager:** Tim Chaplin **Ph:** 806-872-6741 x 3377

**Products:** mattresses, offender boxers

**Primary Users:** TDCJ, counties

**Staff:** 7 **Offenders:** 97 **Origin Date:** 1993

**FY16 Sales:** \$1,321,941

**Wallace: Garment** **Hrs of Oper:** M-Th, 6:45am - 3:30pm  
**Facility Manager:** Norman Neves **Ph:** 325-728-2162 x 4376

**Products:** offender commissary boxers, napkins, sheets, offender pants, coveralls, plastic totes, mattress covers, pillow cases, diapers, handkerchiefs

**Primary Users:** TDCJ, counties

**Staff:** 9 **Offenders:** 220 **Origin Date:** 1995

**FY16 Sales:** \$1,739,872

**Wynne: Mattress** **Hrs of Oper:** M-F, 6am - 12pm  
**Facility Manager:** Hosea Shivers **Ph:** 936-291-5135

**Products:** mattresses, box springs, pillows, windscreens, tarps

**Primary Users:** TDCJ, counties, universities

**Staff:** 6 **Offenders:** 83 **Origin Date:** 1963

**FY16 Sales:** \$1,029,921

**GRAPHICS DIVISION**

7 Facilities

*Mike McDowell, Division Manager, 936-437-6366*

*Dee Wayne Beckham, Assistant Division Manager, 936-437-6365*

**Hobby: Print Shop** **Hrs of Oper:** M-Th, 6am - 3:45pm  
**Facility Manager:** Ruble Walker **Ph:** 254-883-1536

**Products:** brochures, booklets, envelopes, forms, business cards and custom printing

**Primary Users:** state agencies, counties, cities, schools, higher education

**Staff:** 8 **Offenders:** 105 **Origin Date:** 1989

**FY16 Sales:** \$1,431,092

**Polunsky: Box** **Hrs of Oper:** M-Th, 4:30am - 1:30pm  
**Facility Manager:** John Beasley **Ph:** 936-967-8082 x 474

**Products:** corrugated cardboard boxes, silhouette targets, file boxes, file folders

**Primary Users:** state agencies, counties, cities, schools, higher education

**Staff:** 7 **Offenders:** 104 **Origin Date:** 1975 (WY)/2004 (TL)

**FY16 Sales:** \$1,235,187

**Roach: Soap & Detergent** **Hrs of Oper:** M-Th, 6am - 3pm  
**Facility Manager:** Jimmy Wyatt **Ph:** 940-937-6364 x 7399

**Products:** soaps, detergents, dry bleach, floor wax, floor sealer, firefighting liquid foamer

**Primary Users:** TDCJ, state agencies, counties, cities

**Staff:** 10 **Offenders:** 84 **Origin Date:** 1993

**FY16 Sales:** \$3,467,147

**Torres: Print Shop** **Hrs of Oper:** M-Th, 5:30am - 4pm  
**Facility Manager:** Silviano Cuellar **Ph:** 830-426-5325 x 4375

**Products:** TDCJ envelopes, forms, and manuals

**Primary Users:** TDCJ

**Staff:** 8 **Offenders:** 52 **Origin Date:** 1993

**FY16 Sales:** \$1,117,205

**Wynne: Graphics** **Hrs of Oper:** M-F, 5:15am - 11:30am  
**Facility Manager:** Kevin Gilliland **Ph:** 936-291-5137

**Products:** stickers, decals, wide-format digital printing, signs, banners, placards

**Primary Users:** state agencies, counties, cities, schools, higher education

**Staff:** 10 **Offenders:** 135 **Origin Date:** 1975

**FY16 Sales:** \$817,927

**Wynne: License Plate** **Hrs of Oper:** M-F, 5am - 3pm  
**Facility Manager:** Kelly Pegoda **Ph:** 936-291-5138

**Products:** license plates

**Primary Users:** Texas Department of Motor Vehicles

**Staff:** 12 **Offenders:** 147 **Origin Date:** 1935 (HV)/1975 (WY)

**FY16 Sales:** \$24,747,605

**Wynne: Sign & Plastics** **Hrs of Oper:** M-F, 5:40am - 11:40am  
**Facility Manager:** Ernest Harmon **Ph:** 936-291-5113

**Products:** wood and plastic signage, plaques, wood products, plastic injection molding, laser engraving

**Primary Users:** state agencies, counties, cities, schools, higher education

**Staff:** 8 **Offenders:** 73 **Origin Date:** 1970

**FY16 Sales:** \$937,742

**MARKETING & DISTRIBUTION DIVISION**

2 Facilities

*Rick Rasbeary, Division Manager, 936-437-8960*

**Austin Distribution Center** **Hrs of Oper:** M-F, 8am - 3:30pm  
**Facility Manager:** Kyle Young **Ph:** 512-280-2251

**Service:** Warehouse and distribute TCI products.

**Primary Users:** TDCJ, state agencies, counties, cities, schools

**Staff:** 5 **Offenders:** 5 **Origin Date:** 1992

**Byrd: Outside Sales Warehouse** **Hrs of Oper:** M-F, 6am - 1:45pm  
**Facility Manager:** Richard Willey **Ph:** 936-293-4133

**Service:** Warehouse and distribute TCI products.

**Primary Users:** TDCJ, state agencies, counties, cities, schools

**Staff:** 6 **Offenders:** 10 **Origin Date:** 1978

**FY16 Sales:** \$1,966,954

**METAL DIVISION - 6 Facilities**

*Jeannette Alford, Division Manager, 903-928-3112*  
*Robert Cousins, Assistant Division Manager, 903-928-3112*

**Beto: Metal Sign** Hrs of Oper: M-F, 6am - 12pm  
**Facility Manager:** Garry Mullins Ph: 903-928-2217 x 3462  
**Products:** metal highway and street signage, aluminum signs  
**Primary Users:** TxDOT, counties, cities  
**Staff:** 11 **Offenders:** 151 **Origin Date:** 1980  
**FY16 Sales:** \$7,735,460

**Coffield: Metal Fab** Hrs of Oper: M-Th, 6:30am - 3:45pm  
**Facility Manager:** Anthony Carlile Ph: 903-928-2211 x 1327  
**Products:** athletic lockers, ornamental fencing, benches, security steel doors, cell fronts, tables, bunks, lighting fixtures, park equip., BBQ pits, fish fryers **Primary Users:** TDCJ, cities, counties  
**Staff:** 13 **Offenders:** 165 **Origin Date:** 1979  
**FY16 Sales:** \$1,539,922

**Darrington: Tire Retreading** Hrs of Oper: M-F, 6am - 2:30pm  
**Facility Manager:** Ben Smith Ph: 281-595-3465 x 2262  
**Products:** tire retreading, spill and protective kits, mop handles  
**Primary Users:** TDCJ, cities, schools  
**Staff:** 6 **Offenders:** 54 **Origin Date:** 1966  
**FY16 Sales:** \$858,993

**Ellis: Bus Repair** Hrs of Oper: M-Th, 6:45am - 4:15pm  
**Facility Manager:** Joshua Silcox Ph: 936-295-5756 x 5134  
**Products:** repair and renovate buses, mini buses, fire trucks and other vehicles  
**Primary Users:** TDCJ, schools  
**Staff:** 12 **Offenders:** 166 **Origin Date:** 1971  
**FY16 Sales:** \$1,467,756

**Luther: Stainless Steel** Hrs of Oper: M-F, 5am - 3:30pm  
**Facility Manager:** Monte Cooper Ph: 936-825-7547 x 7348  
**Products:** stainless steel combo sink/toilet fixtures, kitchen equipment, work tables, shower stalls, bleachers, aluminum fabrication, metal park equip. **Primary Users:** TDCJ, TPWD, counties, cities, schools, jails **Staff:** 11 **Offenders:** 141 **Origin Date:** 1983  
**FY16 Sales:** \$1,497,357

**Powledge: Metal Fab** Hrs of Oper: M-Th, 5:15am - 3:15pm  
**Facility Manager:** Richard Minton Ph: 903-723-5074 x 6300  
**Products:** metal fabrication, TxDOT dump beds, trailers, tarps, chain link fencing, razor and barbed wire, water tanks  
**Primary Users:** state agencies, counties, cities, schools, higher education **Staff:** 13 **Offenders:** 153 **Origin Date:** 1985  
**FY16 Sales:** \$4,822,410

**OFFENDER WORK & TRAINING PROGRAMS**

4 Training Facilities  
*Sharon Albert, Department Manager, 936-437-8766*

**Daniel: Computer Recovery** Hrs of Oper: M-F, 6:30am - 2:30pm  
**Facility Manager:** Alva Mercer Ph: 325-573-1114 x 4152  
**Services:** eText, **Number of refurbished computers provided to Texas public schools in FY16:** 7,526\* **Primary Users:** Texas public schools **Staff:** 7 **Offenders:** 89 **Origin Date:** 2004  
**FY16 Sales:** \$12,631 (\*combined with Wynne computer recovery)

**Mt. View: Braille** Hrs of Oper: M-F, 5:30am - 11:30am  
**Facility Manager:** Delores Billman Ph: 254-248-3253  
**Services:** Braille transcribing  
**Primary Users:** regional education centers, higher education  
**Staff:** 6 **Offenders:** 100 **Origin Date:** 2000 **FY16 Sales:** \$502,509

**Wynne: Computer Recovery** Hrs of Oper: M-F, 5am-11am  
**Facility Manager:** Robert Laake Ph: 936-291-5162  
**Number of refurbished computers provided to Texas public schools in FY16:** 7,526\* **Primary Users:** Texas public schools  
**Staff:** 8 **Offenders:** 42 **Origin Date:** 1999  
**FY16 Sales:** \$0 (\*combined with Daniel computer recovery)

**Wynne: Geographic Information Systems (GIS)**  
**Facility Manager:** Robert Laake Hrs of per: M-F, 5am - 11am  
**Ph:** 936-291-5162 **Products/Services:** computer-aided drafting for systems furniture, GIS mapping  
**Primary Users:** TDCJ, counties, cities **Staff:** 4 **Offenders:** 22  
**Origin Date:** 1994 (FE)/2016 (WY) **FY16 Sales:** \$10,165

**FY 2017 Prison Industry Enhancement Certification Programs - 2 Operations**

**Lockhart: Henderson Controls** Hrs of Oper: M-F, 6:30am - 3pm  
**Products:** AC and heating valves  
**Offenders:** 58 **Origin Date:** 1993

**Lockhart: OnShore Resources** Hrs of Oper: M-F, 8:30am - 4pm  
**Products:** computer boards and wire harnesses  
**Offenders:** 20 **Origin Date:** 2002

**FY 2017 Transportation & Supply Operations 18 Facilities****FLEET & FREIGHT TRANSPORTATION DIVISION**

10 Facilities

*Robert Cade, Division Manager, 936-437-8952*  
*Steve Beaird, Fleet Mechanical Facility Mgr., 936-437-1388*  
*John Kroll, Freight Mechanical Facility Mgr., 936-291-5184*  
*Larry Adams, Freight Transportation Assist. Div. Mgr., 936-436-4050*

**Fleet & Freight Transportation** has four freight terminals and six mechanical operations located in Beeville, Huntsville, Tennessee Colony, Rosharon and Snyder. The department has oversight of approximately 2,200 active vehicles as well as several thousand trailers and other equipment.

In FY 2016, the department managed a fleet of 200 tractor trucks and 450 tractor trailers, and the four dispatch offices coordinated more than 28,000 freight hauls, and truck drivers logged approximately 6 million miles.

**Administrative Complex: Motor Pool**  
**Hrs of Serv:** M-F, 5:30am - 5pm **Ph:** 936-437-6330  
**Mech. Supv.:** Len Richardson **Staff:** 3 **Offenders:** 18

**Chase Field: Beeville Mechanical Shop (Gas)**  
**Hrs of Serv:** M-F, 7am - 4pm **Ph:** 361-362-6423  
**Mech. Supv.:** Jack Steele **Staff:** 4 **Offenders:** 24

**Chase Field: Beeville Freight Terminal**  
**Hrs of Serv:** M-F, 6:30am - 3pm **Ph:** 361-362-6427  
**Terminal Manager:** Vacant **Staff:** 9 **Offenders:** 10

**Daniel: Snyder Freight Terminal**  
**Hrs of Serv:** M-F, 5am - 4pm **Ph:** 325-573-8049  
**Terminal Manager:** Bruce Stewart **Staff:** 24 **Offenders:** 13

**Texas Department of Criminal Justice Manufacturing & Logistics Division**

November 2016

**Bobby Lumpkin**

Director, Manufacturing & Logistics Division  
936-437-2189

**Darin Pacher**

Deputy Director, Manufacturing & Logistics  
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Robert Driskell, Financial Support Manager.....936-436-4077  
Jane Goolsby, Planning & Research Manager.....936-437-6956  
Robert Warren, Information Tech. Manager.....936-437-6304

<sup>(1)</sup> Hrs of Oper: Days and times when facilities are in full production operation mode with offenders working as of 11-1-16.

<sup>(2)</sup> Products: The primary products produced at a facility as of 9-1-16.

<sup>(3)</sup> Staff: The number of FTEs assigned to a facility as of 8-31-16.

<sup>(4)</sup> Offenders: The number of offenders required, as reported on the *M&L Offender Strength Report* as of 8-31-16.

<sup>(5)</sup> Hrs of Serv: Days and times staff are available to assist customers.

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**Huntsville: Mechanical Shop / Service Center (Gas)**  
**Hrs of Serv:** M-F, 5am-1pm / 7am-4pm **Ph:** 936-437-1388/437-1093  
**Facility Manager:** Steve Beaird **Staff:** 28 **Offenders:** 137

**Michael: Mechanical Shop (Gas)**  
**Hrs of Serv:** M-F, 5am - 1pm **Ph:** 903-928-3402  
**Mech. Supv.:** Michael Griffith **Staff:** 9 **Offenders:** 56

**Stringfellow: Southern Region Freight Terminal**  
**Hrs of Serv:** M-F, 5am - 4pm **Ph:** 281-595-4119  
**Terminal Manager:** Michelle Mesecke **Staff:** 20 **Offenders:** 11

**Terrell: Southern Region Mechanical Shop (Diesel)**  
**Hrs of Serv:** M-F, 5am - 4pm **Ph:** 281-595-4115  
**Mech. Supv.:** Sean Herrin **Staff:** 7 **Offenders:** 25

**Wynne: Freight Terminal**  
**Hrs of Serv:** M-F, 5am - 7pm **Ph:** 936-436-4053  
**Terminal Manager:** John French **Staff:** 80 **Offenders:** 36

**Wynne: Mechanical Shop /Tire Shop (Diesel)**  
**Hrs of Serv:** M-F, 5am-1pm / 5am-4pm **Ph:** 936-291-5184/291-5185  
**Facility Manager:** John Kroll **Staff:** 20 **Offenders:** 93

**WAREHOUSING & SUPPLY DIVISION**

8 Facilities

*Toby Dyer, Division Manager, 936-291-5252*

**Warehousing & Supply** has eight warehouses located in Beeville, Childress, Huntsville, Navasota, Rosharon and Snyder. In FY 2016 the warehouses had an average inventory of more than \$24 million, and maintained 2,876 items in stock. Approximately \$158 million in supplies were distributed from food warehouses, the Prison Store and other facilities during the fiscal year.

**Administrative Complex: Central Region Warehouse**  
**Hrs of Serv:** M-F, 6:30am - 3:30pm **Ph:** 936-437-6751  
**Warehouse Manager:** Lloyd Burson **Staff:** 10 **Offenders:** 20

**Administrative Complex: Prison Store**  
**Hrs of Serv:** M-F, 6:30am - 3:30pm **Ph:** 936-437-6072  
**Warehouse Manager:** Teri Zunker **Staff:** 12 **Offenders:** 34

**Chase Field: Beeville Distribution Center**  
**Hrs of Serv:** M-F, 7am - 3:30pm **Ph:** 361-362-6430  
**Warehouse Manager:** Billy Landreth **Staff:** 10 **Offenders:** 11

**Daniel: Snyder Distribution Center**  
**Hrs of Serv:** M-F, 6am - 4pm **Ph:** 325-573-6125 x 223  
**Warehouse Manager:** Freddy Cockrell **Staff:** 19 **Offenders:** 32

**Pack: Surplus Warehouse**  
**Hrs of Serv:** M-F, 7am - 3:30pm **Ph:** 936-825-3728 x 4115  
**Warehouse Manager:** Sandra McCune **Staff:** 5 **Offenders:** 6

**Roach: Childress Distribution Center**  
**Hrs of Serv:** M-F, 6am - 4pm **Ph:** 940-937-6364 x 7365  
**Warehouse Manager:** Pam Sherwood **Staff:** 4 **Offenders:** 8

**Stringfellow: Southern Region Distribution Center**  
**Hrs of Serv:** M-F, 6am - 3pm **Ph:** 281-595-4102  
**Warehouse Manager:** Ismael Gonzales **Staff:** 8 **Offenders:** 26

**Wynne: Food Service Warehouse**  
**Hrs of Serv:** M-F, 6:30am - 3pm **Ph:** 936-291-5293  
**Warehouse Manager:** Monty Zunker **Staff:** 14 **Offenders:** 54

*This document is prepared and maintained by Manufacturing & Logistics, Planning & Research. For brochures, call 936-437-6921.*